



OCT 17 2011

Gerardo C. Rios. Chief Permits Office (AIR-3) U.S. EPA - Region IX 75 Hawthorne St San Francisco, CA 94105

Re: Notice of Final Action - Minor Title V Permit Modification

> District Facility # S-1135 and S-1547 Project # S-1105071 and S-1105203

Dear Mr. Rios:

The Air Pollution Control Officer has modified the Title V permit for Aera Energy LLC by incorporating S-1135-26-37 and S-1547-1089-16. The project is to connect S-1547-1089 to the SO2 scrubber connected to S-1135-26.

Enclosed is the modified Title V permit. The application and proposal were sent to US EPA Region IX on 1/4/2011. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Sincerely,

ðavid∕Warner

Director of Permit Services

DW:dg

Enclosures

Seyed Sadredin

Executive Director/Air Pollution Control Officer

Northern Region 4800 Enterprise Way Modesto, CA 95356-8718 Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office) 1990 E. Gettysburg Avenue Fresno, CA 93726-0244 Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region 34946 Flyover Court Bakersfield, CA 93308-9725 Tel: 661-392-5500 FAX: 661-392-5585





OCT 17 2011

Adean Valenzuela Aera Energy LLC P.O. Box 11164 Bakersfield, CA 93389-1164

Re:

Notice of Final Action - Minor Title V Permit Modification

District Facility # S-1135 and S-1547 Project # S-1105071 and S-1105203

Dear Ms. Valenzuela:

The Air Pollution Control Officer has modified the Title V permit for Aera Energy LLC by incorporating S-1135-26-37 and S-1547-1089-16. The project is to connect S-1547-1089 to the SO2 scrubber connected to S-1135-26.

Enclosed is the modified Title V permit. The application and proposal were sent to US EPA Region IX on 1/4/2011. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Sincerely,

Director of Permit Services

DW:da

Enclosures

Seyed Sadredin

Executive Director/Air Pollution Control Officer

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-1135-26-38

EXPIRATION DATE: 05/31/2007

SECTION: 24 TOWNSHIP: 11N RANGE: 23W

EQUIPMENT DESCRIPTION:

62.5 MMBTU/HR NATURAL GAS/VAPOR RECOVERY GAS FIRED STEAM GENERATOR #32, DIS# 12051 71, WITH A COEN ULN 3.2 LOW-NOX BURNER AND SO2 SCRUBBER SHARED BETWEEN UNITS S-1135-26 AND S-1547-1089 (METSON LEASE)

PERMIT UNIT REQUIREMENTS

- 1. All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (Last Amended December 16, 1993). [District Rule 1081 and County Rules 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), and 110 (Madera)] Federally Enforceable Through Title V Permit
- 2. Copies of all fuel invoices showing quantity and delivery points of gas delivered and copies of quality terms of gas delivery contracts shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel and record specific type of noncertified fuel used. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 3. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2201, 2520 Section 9.3.2, and 4320] Federally Enforceable Through Title V Permit
- 4. If the unit is fired on noncertified gaseous fuel and compliance with SOx emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by double GC for H2S and mercaptans performed in the laboratory and EPA Method 19 to calculated emissions. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 5. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2520, 9.4.2; 4305, 6.2.1; and 4351, 6.2.1] Federally Enforceable Through Title V Permit
- 6. Sulfur emissions shall not exceed 0.11 lb of sulfur per million BTU of heat input, averaged over 3 one hour periods. Compliance with this requirement may be demonstrated by firing the unit only on PUC or FERC regulated natural gas; multiplying the reported sulfur content of each fuel in lb/MMBtu by the maximum heat input rating of the unit; or by a combination of source testing for sulfur compounds and fuel analysis. Compliance may be demonstrated for this unit individually, or by showing that the total emissions of sulfur compounds from all steam generators located at the stationary source with ATC or PTO issued prior to September 12, 1979 does not exceed the emissions that would result if each unit was operating in compliance with the specified limit. [Kern County Rule 424 and District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: AERA ENERGY LLC
Location: HEAVY OIL WESTERN STATIONARY SOURCE, MIDWAY-SUNSET, KERN COUNTY, CA
8-1135-78-38 - Oct 14 2011 11:51AM - GOUGHD

- 7. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 8. The minimum scrubber recirculation liquid to gas ratio (recirculation rate) required to maintain compliance with the SO2 limit shall be 790 gpm/1000 acf. Compliance with the minimum recirculation rate requirement shall be determined by averaging the recirculation rate readings (calculated from hourly averages) during operation during the calendar day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. When steam generator exhaust is routed through scrubber, steam generator firebox convection section, scrubber bypass valve, and all flue gas ductwork shall be maintained with no detectable leaks. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. When scrubber is bypassed, fuel gas sulfur content shall not exceed 5 grains of total sulfur per 100 dscf of fuel gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. When steam generator exhaust is routed through the scrubber, permittee shall monitor and record scrubber liquor recirculation rate and pH at least once per month. [District Rule 4320] Federally Enforceable Through Title V Permit
- 12. Source testing to demonstrate compliance with SOx emission limits (SOx emission concentration or control efficiency) in this permit shall be conducted annually. Source testing may be deferred if scrubber is bypassed as authorized by this permit. Whenever the unit is switched to scrubbed operation, compliance source testing for SOX shall be conducted within 60 days of initial scrubbing date unless source testing under scrubbed operation has occurred within the previous 12 months. Source testing of scrubber exhaust during operation of any one of the steam generators S-1135-26 or S-1547-1089 shall satisfy the testing requirement for this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 13. Source testing to demonstrate compliance with the PM10 emission limit (lb/MMBtu) included in this permit shall be conducted concurrently with the initial compliance test for SOx and every three years thereafter. Source testing of scrubber exhaust during operation of any one of the steam generators S-1135-26 or S-1547-1089 when firing the maximum available quantity of waste gas shall satisfy the PM10 testing requirement for this unit. [District Rule 2201]
- 14. Maximum annual heat input of the unit shall not exceed 438,000 MMBtu per calendar year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of natural gas/vapor recovery gas combusted in the unit shall be installed, utilized and maintained. Use of an alternate system consisting of calibrated orifice plates, transmitters, and a programmable logic controller (PLC) may be used to meet this requirement. [District Rules 2201] Federally Enforceable Through Title V Permit
- 16. Records of monthly and annual heat input of the unit shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Emission rates, except during startup and shutdown and refractory curing, shall not exceed any of the following: PM10: 0.0266 lb/MMBtu, SOx (as SO2): 9 ppmv @ 3% O2, VOC: 0.007 lb/MMBtu, NOx (as NO2):15 ppmv @ 3% O2, or CO: 50 ppmv @ 3% O2. [District Rules 2201, 2520, 4201, 4301, 4305, 4306, 4320, 4405, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 18. Emissions rates shall not exceed any of the following: PM10: 39.9 lb/day, SOx (as SO2): 23.3 lb/day, VOC: 10.5 lb/day, NOx (as NO2): 27.0 lb/day or 7884 lb/yr, or CO: 57.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. Emission rates during refractory curing shall not exceed any of the following: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 2201, 4201, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit

- 20. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rule 4306] Federally Enforceable Through Title V Permit
- 21. Duration of refractory curing shall not exceed 30 hours each per occurrence. Permittee shall notify the District in writing prior to refractory curing. [District Rule 2080] Federally Enforceable Through Title V Permit
- 22. Permittee shall maintain records of duration of each start-up, shutdown and refractory curing, per a period of five years and make such records readily available for District inspection upon request. [District Rule 2080 & 4306] Federally Enforceable Through Title V Permit
- 23. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 2520] Federally Enforceable Through Title V Permit
- 24. If the NOx and/or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 25. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 26. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 27. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation but no longer than 2 hrs after reignition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. Performance testing for NOx and CO emissions shall be conducted not less than once every 12 months, except as provided below. [District Rules 4305, 6.3 and 4306, 6.3] Federally Enforceable Through Title V Permit
- 29. Performance testing for NOx and CO emissions shall be conducted not less than once every 36 months if compliance is demonstrated on two consecutive annual tests. [District Rules 4305, 6.3 and 4306, 6.3] Federally Enforceable Through Title V Permit
- 30. If permittee fails any performance testing for NOx or CO emissions when testing not less than once every 36 months, compliance with NOx and CO emissions testing shall be less than once every 12 months. [District Rules 4305, 6.3 and 4306, 6.3] Federally Enforceable Through Title V Permit

- 31. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 32. The following test methods shall be used: NOx (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19, CO (ppmv) EPA Method 10 or 10B or ARB Method 100, stack gas oxygen EPA Method 3 or 3A or ARB Method 100, SOx (lb/MMBtu) ARB Method 100 or EPA Method 6 or fuel gas sulfur content analysis and EPA Method 19, fuel gas sulfur content EPA Method 11 or 15, ASTM D3246 or double GC for H2S and mercaptans performed in a laboratory, fuel gas hhv ASTM D1826 or D1945 in conjunction with ASTM D3588, PM10 (lb/scf) EPA Methods 5, 201A, and 202. [District Rules 1081, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 33. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 34. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 6.1 and 4306, 6.1] Federally Enforceable Through Title V Permit

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San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-1547-1089-17

EXPIRATION DATE: 05/31/2007

SECTION: 24 TOWNSHIP: 11N RANGE: 23W

EQUIPMENT DESCRIPTION:

62.5 MMBTU/HR STRUTHERS NATURAL GAS/VAPOR RECOVERY GAS-FIRED STEAM GENERATOR WITH A COEN MODEL #QLN-ULN ULTRA LOW-NOX BURNER WITH FLUE GAS RECIRCULATION (FGR) AND SO2 SCRUBBER (LISTED ON S-1135-26) (HSG-186)

PERMIT UNIT REQUIREMENTS

- 1. All required source testing shall conform to the compliance testing procedures described in District Rule 1081(Last Amended December 16, 1993). [District Rule 1081, and County Rules 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), and 110 (Madera)] Federally Enforceable Through Title V Permit
- 2. Copies of all fuel invoices showing quantity and delivery points of gas delivered and copies of quality terms of gas delivery contracts shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel and record specific type of noncertified fuel used. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 3. The operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 4. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 5. When complying with SOx emission limits by testing of stack emissions, testing shall be performed using EPA Method 6; or EPA Method 6B; or EPA Method 8; or ARB Methods 8 or 100; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by double GC for H2S and mercaptans performed in the laboratory and EPA Method 19 to calculate emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rules 2201, 2520 Section 9.3.2, and 4320] Federally Enforceable Through Title V Permit
- 6. If the unit is fired on noncertified gaseous fuel and compliance with SOx emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 4468, D 4084, D3246 or grab sample analysis by double GC for H2S and mercaptans performed in the laboratory. [District Rule 2520, 9.4.2; 4305, 6.2.1, and 4351, 6.2.1] Federally Enforceable Through Title V Permit
- 7. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2520, 9.4.2; 4305, 6.2.1; and 4351, 6.2.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: AERA ENERGY LLC
Location: HEAVY OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA
8-1547-1089-17: Oct 14 2011 11:53AM - GOUGHD

- 8. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 9. Emission rates, except during startup, shutdown, and refractory curing shall not exceed any of the following: PM10: 0.0266 lb/MMBtu, SOx (as SO2): 9 ppmv @3% O2, VOC: 0.003 lb/MMBtu, NOx (as NO2): 0.018 lb/MMBtu or 15 ppmv @ 3% O2, or CO: 0.030 lb/MMBtu or 40 ppmv @ 3% O2. [District Rules 2201, 2520, 4201, 4301, 4305, 4306, 4320, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 10. Emission rates during refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 11. Emission rates shall not exceed any of the following: PM10: 39.9 lb/day, SOx (as SO2): 23.3 lb/day, VOC: 4.5 lb/day, NOx (as NO2): 54.0 lb/day or 9855 lb/year, or CO: 45.0 lb/day [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rule 4305 and 4306] Federally Enforceable Through Title V Permit
- 13. Duration of refractory curing shall not exceed 30 hours each per occurrence. Permittee shall notify the District in writing prior to refractory curing. [District Rule 2080] Federally Enforceable Through Title V Permit
- 14. Permittee shall maintain records of duration of each start-up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4306] Federally Enforceable Through Title V Permit
- 15. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 16. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 17. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 18. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

- 19. When steam generator exhaust is routed through scrubber, steam generator firebox convection section, scrubber bypass valve, and all flue gas ductwork shall be maintained with no detectable leaks. [District NSR Rule] Federally Enforceable Through Title V Permit
- 20. When scrubber is bypassed, fuel gas sulfur content shall not exceed 5 grains of total sulfur per 100 dscf of fuel gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. When steam generator exhaust is routed through the scrubber, permittee shall monitor and record scrubber liquor recirculation rate and pH at least once per month. [District Rule 4320] Federally Enforceable Through Title V Permit
- 22. Source testing to demonstrate compliance with SOX emission limits (SOx emission concentration or control efficiency) in this permit shall be conducted annually. Source testing may be deferred if scrubber is bypassed as authorized by this permit. Whenever the unit is switched to scrubbed operation, compliance source testing for SOX shall be conducted within 60 days of initial scrubbing date unless source testing under scrubbed operation has occurred within the previous 12 months. Source testing of scrubber exhaust during operation of any one of the steam generators S-1135-26 or S-1547-1089 shall satisfy the testing requirement for this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 23. Source testing to demonstrate compliance with the PM10 emission limit (lb/MMBtu) included in this permit shall be conducted concurrently with the initial compliance test for SOx and every three years thereafter. Source testing of scrubber exhaust during operation of any one of the steam generators S-1135-26 or S-1547-1089 when firing the maximum available quantity of waste gas shall satisfy the PM10 testing requirement for this unit. [District Rule 2201]
- 24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation but no longer than 2 hrs after reignition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 25. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 26. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 27. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 28. The following test methods shall be used: NOx (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) -EPA Method 19, CO (ppmv) - EPA Method 10 or 10B or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, SOx (lb/MMBtu) - ARB Method 8 or 100 or EPA Method 6, 6B or 8 or fuel gas sulfur content analysis and EPA Method 19, fuel gas sulfur content - EPA Method 11 or 15, ASTM D1072, D4468, D3246, D3246, D4084 or double GC for H2S and mercaptans performed in laboratory, fuel gas hhv - ASTM D1826 or D1945 in conjunction with ASTM D3588, PM10 (lb/scf) - EPA Methods 5, 201A, and 202. [District Rules 1081, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 29. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

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- 30. All records shall be maintained for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, and 4306] Federally Enforceable Through Title V Permit
- 31. Note: Formerly S-1129-848. [Note]

Location: HEAVY OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA S-1547-1089-17: Oct 14 2011 11:53AM - GOUGHD